

arranging said printed board on one of said first and second casings with an elastic member positioned between said printed board and said one of said first and second casings to support said printed board; and

assembling the other of said first and casings to said one of said first and second casings while interpositioning said elastic member between said other of said first and second casings and said printed board.

11. (New) A portable device comprising:
a housing;
an electronic part; and
a cushion in contact with both the housing and the electronic part so as to support the electronic part within the housing.

12. (New) The portable device as recited in claim 11, wherein:
the housing comprises a first casing and a second casing detachable from the first casing; and
at least a portion of the cushion is in contact with the first casing and at least a portion of the cushion is in contact with the second casing.

13. (New) The portable device as recited in claim 11, wherein
the housing comprises a first and a second casing;
the cushion is in contact with the first casing and the electronic part; and
the portable device further comprises a second cushion distinct from the first cushion, the second cushion being in contact with the second casing and the electronic part.

14. (New) The portable device as recited in claim 11, wherein the cushion is disposed at a part of the housing which is proximate to the center of gravity of the portable device.